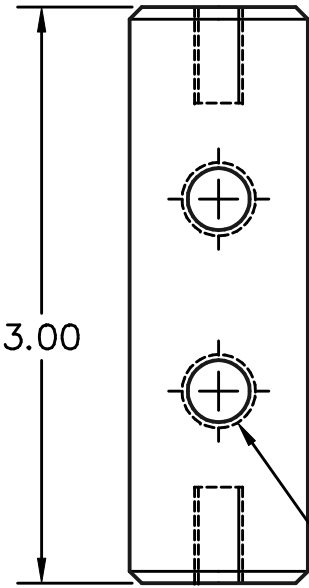
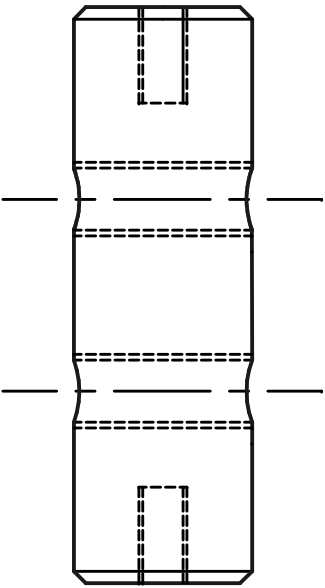
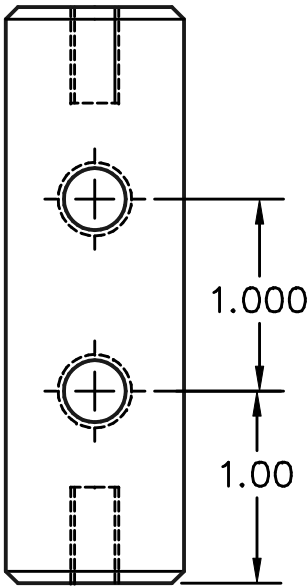
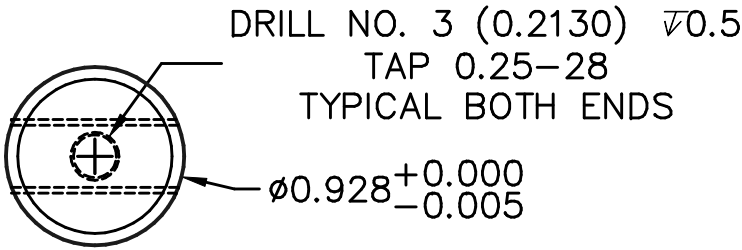


| REV. | DESCRIPTION OF CHANGE | INITIALS | DATE |
|------|---|----------|----------|
| 0 | INITIAL ISSUE | | |
| 1 | REPLACE LOCKNUTS WITH HELICOILS | RR | 22/05/08 |
| 2 | ADDED FINISH SPEC. ADDED 2ND TAPPED END. CHANGE SHEET TO A2 SIZE. | RR | 30/12/08 |



- NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
 2. ITEM 2 "PLUG GUIDE" TO BE CLEANED AND ALODINED PER S3001 PRIOR TO ASSEMBLY.

DRILL 21/64 THRU. TAP - HELICOIL TOOL 5FPB.
INSERT HELICOIL PER HELICOIL INSTALLATION INSTRUCTIONS.
INSTALL HELICOIL WITH LOCTITE2440

| 2 | 3591-5CN625 | 03 | HELICOIL 5/16-28 LOCKING | | | |
|---|-------------------|------|---|------------------|--|------------|
| 1 | 75825-02 | 02 | PLUG, GUIDE | 6061-T6 ALUM BAR | ASM-QQ-A-200/8 | 1.0 DIA |
| | 75825-01 | 01 | ASSEMBLY, PLUG GUIDE | | | |
| 01 | PART NO. | ITEM | DESCRIPTION | MATERIAL | MATERIAL SPEC | STOCK SIZE |
| QTY | LIST OF MATERIALS | | | | | |
| THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON. | | | APPROVALS | DATE | AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca | |
| | | | DRAWN: R. RATHWELL | 22/04/08 | | |
| | | | CHECKED: E. BURGOIN | | | |
| | | | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ± 0.010 $\pm 1/2^\circ$ X.XX ± 0.03 X.X ± 0.1 | | BELL 212, 412, 205A-1, 205B RAPPEL MOUNT PROVISION ASSEMBLY, PLUG, GUIDE | |
| | | | SCALE 1 : 1 | DWG. SIZE | DWG. NO. | REV. |
| | | | SHEET 1 OF 1 | A2 | 75825 | 2 |